



Hazards	cuts, electrical
Tools/Equipment	push block
Employee Group(s)	Facilities Management – Carpentry

Required PPE:



Safety Shoes



Ear
Protection



Eye
Protection



Gloves

SAFE WORK PRACTICES

- Do not perform the procedure or operate the equipment until you have been appropriately trained and authorized to do so by your supervisor.
- Inspect required personal protective equipment (PPE) and replace if required.
- Do not wear loose-fitting clothing, dangling jewelry, etc.

PROCEDURE

1. Knives of cutter must not exceed beyond the body of the head more than 3.2 mm.
2. Cutterhead of left side must be guarded to the size of the stock.
3. Hands should be kept as high as possible on the side of the stock.
4. Stock that has loose knots, splits, metal or stones should not be jointed.
5. Always use a push block for thin material.
6. Allow cutterhead to come to full speed before jointing.
7. Stand beside machine, not in the front.
8. Do not leave jointer until cutterhead has come to a complete stop.
9. Return depth to cut at 1 mm when you are finished.
10. Clean up the work area.

NOTE: All PPE, tools and equipment shall be used in accordance with provincial OH&S legislation, manufacturer's specifications, applicable standards and codes of practice.